

# Terms of Reference

## NAFEMS Manufacturing Process Simulation Working Group

### 1 TECHNICAL AREA COVERED BY THE GROUP

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The NAFEMS Manufacturing Process Simulation Working Group (MANWG) is concerned with developing all industrially relevant elements of creating and operating a valuable engineering simulation team whose work helps improve the outcomes of manufacturing processes.

The technical element of this scope includes the numerical prediction of process parameters and the resulting material state derived from simulation of the physical phenomena underpinning the manufacturing process. Additionally, practitioner competence requirements, definition of business value and interactions with other engineering domains are also addressed where they improve impact or uptake of manufacturing process simulation in industry.

The MANWG supports activities that are broadly applicable within the manufacturing simulation domain, with targeted efforts that provide tailored support for key manufacturing techniques, including but not limited to additive manufacturing, forging, forming, composites and assembly.

### 2 AIMS

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The MANWG aims to promote the development and use of virtual manufacturing tools within the product design and manufacturing cycle to improve outcomes in industrial manufacturing processes. This will be achieved by being a focal point for independent and reliable information on simulation capabilities and requirements, specifically by pursuing its goals of:

- increasing awareness of virtual manufacturing and its value in real-world manufacturing for example through communication in- and outside of the Working Group
- making virtual manufacturing tools wide-spread and effective in product design (Design-for-Manufacturing) as well as in the design and execution of manufacturing processes, for example through the production of Guidelines
- making virtual manufacturing tools more reliable, accurate and efficient, for example through the production of benchmark problems
- becoming a hub for modellers to be well-informed and to share their experience within the simulation community
- facilitating innovation through the promotion and support of virtual manufacturing tools within academia, policy makers and throughout the manufacturing community

### 3 STRUCTURE

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The Technical Working Group (TWG) is composed of experts who contribute their time and knowledge on a voluntary basis. TWG members are responsible for identifying the outputs, directing and contributing to the activities of the TWG.

Due to the broad nature of the area covered by the working group activity the TWG is underpinned by Focus Groups (FG) which are dedicated to a particular material or manufacturing process. All FG members are considered to be full members of the TWG.

The outputs of the TWG are commissioned by current TWG members. TWG outputs may be developed by TWG members or external experts. Where an output is produced by an external expert, the TWG is responsible for ensuring that the output is technically accurate and relevant to the NAFEMS membership.

At the discretion of the TWG, focus groups may be formed or disbanded.

## 4 BYLAWS

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### 4.1 TWG AND FG MEMBERS

TWG members can contribute by participating in activities relating to the main Working Group or a specific FG.

Members of the TWG are noted as present, contributing or sent apologies when attending TWG and FG meetings.

If a member of the TWG does not contribute for more than 9 months, they will be warned that their membership of the TWG may be terminated. An individual's TWG membership may be terminated after 12 months of non-contribution, at the discretion of the Chair.

New TWG members are required to be a representative of an organisation that holds a current NAFEMS membership.

At the discretion of the TWG Chair, participation in a TWG meeting may be represented by one of two or three individuals from the member organization to reduce the workload on individuals.

The membership of a TWG is listed on the NAFEMS website.

### 4.2 JOINING THE TWG AND CONTRIBUTING TO FOCUS GROUPS

Potential new TWG members are required to submit a curriculum vitae (or equivalent) to the NAFEMS Technical Working Group Manager (TWGM) indicating their knowledge and experience in the area covered by the TWG. The TWG may ask the potential new member to explain why they want to join the TWG and what they can contribute.

The information provided will be reviewed by the TWG and if approved, the person will be invited to become a member, attend meetings and participate in the group's activities. It is expected that TWG members will hold a senior technical position and have significant technical expertise.

All FG team members are full members of the TWG.

New members of the TWG are invited to join and participate in specific FGs.

Existing TWG members can contact the TWGM to amend their membership of specific FGs.

### 4.3 MEETING LOGISTICS

Minutes will be taken for all TWG meetings and actions will be identified. The minutes should be circulated within a month (ideally less) of a meeting date. The TWGM will produce the meeting minutes unless another meeting attendee is selected by the Chair.

The primary method of meeting will be via a web-based platform to enable international involvement in the group. The TWG is encouraged to take advantage of major NAFEMS or industry events to meet in person. Where a physical meeting is scheduled attempts should be made to provide a web-based connection to the meeting to allow participation of those who are not able to attend the meeting in person.

The TWG is required to meet at least 6 times a year.

### 4.4 LEADERSHIP ROLES

The positions of Chair and Vice-Chair are open for review every three years on the anniversary of the initial appointment. There is no requirement for the role to be rotated. Only current members of the TWG may vote or be nominated as Chair. The responsibilities of the TWG Chair and Vice Chair are defined in Section 8.

FG chairs are appointed by the TWG Chair.

The Chair of the TWG should ideally be an industrial user of modelling, analysis and simulation technology.

### 4.5 DECISION MAKING

Where a vote is required it will be carried out via email to the Chair or, if the position of Chair is being voted on, to the TWGM.

Only current members of the TWG are allowed to vote. Each organisation that has a representative in the TWG will have one vote. If an organisation has more than one person participating in the TWG, the vote will be shared between the participants.

If required, the casting vote will be held by the Chair.

### 4.6 COMMUNICATION

TWG communication should be carried out using the group email address. It is the responsibility of the NAFEMS TWGM to ensure that the TWG distribution list is current. Personal distribution lists are discouraged as they require constant updates.

## 5 MEASURES OF SUCCESS

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The success of the TWG is measured in terms of:

- Outputs include but are not limited to:
  - Publications
  - Developing/maintaining an area of the NAFEMS PSE Framework
  - Webinars
  - “How to..” Guides
  - Training Courses

- Activity & Engagement including but not limited to:
  - Number of TWG meetings
  - Number of attendees per meeting
  - % of TWG group members who attended zero meetings in the last 12 months
  - Number of individual leaving the TWG
  - Number of new expression of interest in joining the TWG

## 6 RESOURCE REQUIREMENTS

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The group is administered by the NAFEMS Technical Working Group Manager (TWGM).

Logistical support for the TWG, consisting of providing a web-based meeting platform, scheduling meetings and web-hosting of TWG output is provided by NAFEMS.

Funding is available from NAFEMS to support the development of TWG outputs. This funding can take the form of contracts for authors, contracts for the individuals tasked with reviewing. Applications for funding should be made to the NAFEMS Technical Officer.

## 7 DURATION

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The TWG will continue in perpetuity until terminated by the NAFEMS CEO.

## 8 ROLES & RESPONSIBILITIES

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**TWG Members** are responsible for:

- identifying the outputs and directing the activities of the TWG
- ensuring that TWG output is technically accurate and relevant to the NAFEMS membership
- regularly contributing to TWG activities. Contributions can include:
  - attending and actively participating in TWG meetings;
  - participating in topic discussions and activities between meetings, whether individually or as part of a Focus Group;
  - sending relevant comments or reports on agenda items to the Chair in good time for the meeting;
  - volunteering for and carrying out actions arising from the meetings including developing outputs, reviewing TWG resources, authoring invitations to tender etc.

**TWG Chair** is responsible for:

- providing leadership to the TWG
- acting as the focal point of the TWG
- ensuring that TWG meetings are run effectively.

**TWG Vice Chair** is responsible for:

- providing leadership to the TWG
- chairing the TWG in the absence of the Chair.
- supporting the TWG Chair.

**NAFEMS Technical Working Group Manager** is a NAFEMS staff member responsible for:

- acting as the primary point of contact between the TWG and NAFEMS
- TWG meeting logistics
- Processing new member requests
- Producing the minutes for TWG meetings

**NAFEMS Technical Officer** is a NAFEMS staff member responsible for:

- acting as the NAFEMS point of contact for TWG funding
- acting as the NAFEMS point of contact for approving TWG output

**NAFEMS CEO** has the authority to terminate or request a change of scope for the TWG

## 9 APPROVAL

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*Tim Morris*  
CEO, NAFEMS

Date 2025-12-10